



# SAINTSBURY

## 2017 SANGIACOMO GREEN ACRES CHARDONNAY



### VINEYARD

In the late 1920s, the Sangiacomo family purchased their first parcel in Sonoma—originally planted to fruit trees then to grapes for winemaking. In 1969, the Sangiacomo's Green Acres vineyard was planted in part to the *original* Old Wente clone of Chardonnay. Saintsbury partnered with the Sangiacomo family in 1981 and for 35 years has made Chardonnay from the Green Acres vineyard. We are thrilled to release the third vintage of this single-vineyard designate Green Acres Chardonnay.

Appellation: Carneros, Sonoma

Clones: 31% Old Wente, 25% Catarina Clone 4, 18% Clone 548, 14% Dijon 809, 12% Robert Young

*Terroir*: sandy loam soil; bordering the Sonoma Creek on the eastside and Fowler Creek running through the vineyard.

### VINTAGE 2017

A cold off-season with plentiful rainfall led into a warmer spring. Summer continued with warmer weather, leading to steady ripening through the end of the growing season.

Harvest Dates: 9/4 – 9/19

### WINEMAKING

Hand harvested at night, fruit is on the crush pad by sunrise. The grapes are whole cluster pressed, and the wine is barrel fermented with light lees.

Aging: 10 months in 19% new French oak barrels and puncheon

Alcohol: 13.9%

Case Production: 346

Retail Price: \$54

95 points *Wine Enthusiast*, 9/19

### TASTING NOTES

Layers of honeysuckle, pear and lemongrass all supported by vibrant acidity and rich texture.

Pairings: Petrale sole and Salade maraichere.

1500 Los Carneros Avenue, Napa, CA 94559 | Phone: 707.252.0592 | Fax: 707.252.0595  
saintsbury.com | facebook.com/Saintsbury | instagram.com/saintsburywinery

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Saintsbury is a leading producer of fine Pinot Noir and Chardonnay.



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### VINEYARD

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Appellation: Carneros, Sonoma

Clones: 38% Dijon 548, 31% Old Wente, 23% Catarina Clone 4, and 8% Dijon 809

*Terroir*: sandy loam soil; bordering the Sonoma Creek on the eastside and Fowler Creek running through the vineyard.

### VINTAGE 2016

An off season with more rainfall than recent years led us into a warm spring. A cool summer was followed by a mild finish to the growing season causing the final ripening to happen at a steady rate and the quality of the grapes to be very high.

Harvest Dates: 9/2, 9/9, 9/10, 9/12

### WINEMAKING

Hand harvested at night, fruit is on the crush pad by sunrise. The grapes are whole cluster pressed, and the wine is barrel fermented with light lees.

Aging: 10 months in 15% new French oak barrels and puncheon

Alcohol: 13.9%

Case Production: 281

Retail Price: \$46

### TASTING NOTES

Layers of honeysuckle, pear and lemongrass all supported by vibrant acidity and rich texture.

Pairings: Petrale sole and Salade maraichere.

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